



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-217 Grade WC11

Standard Specification for Martensitic Stainless Steel and Alloy Steel Castings for Pressure Containing Parts Suitable for High Temperature Service

Group - Ferrous Mild Steel Alloys

Sub Group - ASME SA-217 Grade WC11 Martensitic Stainless Steel and Alloy Steel Castings for Pressure Containing Parts Suitable for High Temperature Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 - 0.210	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.300 - 0.600		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.020 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	1.000 - 1.500		
Molybdenum	Mo %	0.450 - 0.650		
Nickel	Ni %	0.500 max.	Mechanical Properties Tensile Strength in Mpa 550 - 725 Yield Strength in Mpa 345 min. Elongation in % 18 min. Reduction of Area in % 45 min. Hardness in BHN - Impact in Joule -	
Vanadium	V %	0.030 max.		
Aluminium	Al %	0.010 max.		
Copper	Cu %	0.350 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J11872	UNS	USA	Casting
A217 Grade WC11	ASTM	USA	Casting
G 17 CrMo 5-5	AFNOR NF	France	Casting
A426 Grade CP11	ASTM	USA	Steel
621	BS	British	Plate
G S 17 CrMo 5-5	DIN	Germany	Casting
G 17 CrMo 5-5	EN	European Union	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS